

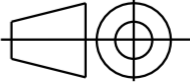
ISO 13920 Welded Construction	L mm			A ± E ±		
	Nom. Size			Class		
	<1000			2,0 0,4		
	<2000			3,0 2,0		
	<4000			4,0 3,0		
	<8000			5,0 4,0		
	<12000			6,0 5,0		
	<16000			7,0 6,0		
	<20000			8,0 7,0		
	>20000			9,0 8,0		
ISO 13920 Welded Construction	L mm			A ± E ±		
	Nom. Size			Class		
	<1000			2,0 0,4		
	<2000			3,0 2,0		
	<4000			4,0 3,0		
	<8000			5,0 4,0		
	<12000			6,0 5,0		
	<16000			7,0 6,0		
	<20000			8,0 7,0		
	>20000			9,0 8,0		
TS 12708 Steel Casting	L mm			Ham. l.		
	Nom. Size			Class		
	<1000			2,0 0,4		
	<250			3,0 0,6		
	<400			3,0 0,4		
	<630			4,0 0,7		
	<1000			6,0 0,8		
	40			1,5 0,2		
	100			2,0 0,3		
	10			1,5 0,2		

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-				
Paint/Color	-	Modif.No	Modification Description	Date	Sign

True length theoretically according to DIN 6935

Ra 12.5

$$\left(\bigvee \right)$$

					S355J2 EN 10025		1.6		
No	Parça Adý Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)		
TYP	ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768	f <input type="checkbox"/>	m <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level			CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/>	B <input type="checkbox"/>	E <input checked="" type="checkbox"/> F <input type="checkbox"/>
				CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.FARINA		Scale	<div>TUVASAS</div> <div>Turkish Wagon Industry</div>				
	Checked	M.BORLO		1:1					
	Prepared	E.PINTUS							
		Plate			EM20.04.03.20.023				
	Date:12/06/2018								
					Sheet:1/1	Size:A2	Rev:00		